

19-9. TORQUE SPECIFICATION

Fastening parts	Tightening torque		
	N·m	kg-m	lb-ft
1. Brake caliper holder bolt	40 – 60	4.0 – 6.0	29.0 – 43.0
2. Brake carrier bolt	70 – 100	7.0 – 10.0	51.0 – 72.0
3. Brake caliper guide pin	25 – 30	2.5 – 3.0	18.5 – 21.5
4. Brake nut (Brake back plate nut)	18 – 28	1.8 – 2.8	13.5 – 20.0
5. Master cylinder nut	10 – 16	1.0 – 1.6	7.5 – 11.5
6. Booster nut	10 – 16	1.0 – 1.6	7.5 – 11.5
7. Brake pipe 6-way joint bolt	6 – 10	0.6 – 1.0	4.5 – 7.0
8. Brake flare nut	14 – 18	1.4 – 1.8	10.5 – 13.0
9. Brake pedal shaft nut	18 – 28	1.8 – 2.8	13.5 – 20.0
10. Universal joint flange nut	23 – 30	2.3 – 3.0	17.0 – 21.5
11. Brake flexible hose bolt	20 – 25	2.0 – 2.5	14.5 – 18.0
12. Proportioning valve bolt	6 – 10	0.6 – 1.0	4.5 – 7.0
13. Proportioning valve plate bolt	6 – 10	0.6 – 1.0	4.5 – 7.0
14. Brake flexible hose nut	20 – 40	2.0 – 4.0	14.5 – 28.5
15. Front brake caliper air bleeder plug	7 – 12	0.7 – 1.2	5.5 – 8.5