

## 14-10. TIGHTENING TORQUE

Fastening parts	N·m	lb-ft
	kg-m	
Front case bolt	13 – 23	9.5 – 16.5
	1.3 – 2.3	
Center case bolt	13 – 23	9.5 – 16.5
	1.3 – 2.3	
Counter shaft lock plate bolt	9 – 17	7.0 – 12.0
	0.9 – 1.7	
Universal joint flange nut	110 – 150	80.0 – 108.0
	11.0 – 15.0	
Transfer mounting bracket bolt	18 – 28	13.5 – 20.0
	1.8 – 2.8	
Transfer mounting nut	25 – 35	18.5 – 25.0
	2.5 – 3.5	
Cross joint bolt & nut	23 – 30	17.0 – 21.5
	2.3 – 3.0	
Oil filler and drain plug	36 – 54	26.5 – 39.0
	3.6 – 5.4	