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| 1 BEARING WASHER | 22 MAIN SHAFT SECOND GEAR | 43 REVERSE GEAR SHAFT |
| 2 MAIN SHAFT BEARING | 23 MAIN SHAFT WASHER BALL | 44 REVERSE IDLE GEAR |
| 3 MAIN SHAFT REVERSE GEAR BUSH | 24 TRANSMISSION MAIN SHAFT | 45 REVERSE IDLE GEAR BEARING |
| 4 MAIN SHAFT REVERSE GEAR | 25 SECOND GEAR BEARING | 46 THRUST WASHER |
| 5 SYNCHRONIZER KEY | 26 LOW SPEED SPRING | 47 COUNTER SHAFT CENTER BEARING |
| 6 REVERSE SLEEVE | 27 LOW SPEED HUB | 48 REVERSE GEAR |
| 7 HIGH SPEED RING | 28 FIRST GEAR BUSHING | 49 COUNTER SHAFT FIFTH GEAR |
| 8 MAIN SHAFT FIFTH GEAR | 29 FIRST GEAR BEARING | 50 COUNTER SHAFT PLUG |
| 9 FIFTH GEAR WASHER | 30 MAIN SHAFT FIRST GEAR | 51 REAR BEARING CIRCLIP |
| 10 MAIN SHAFT REAR BEARING | 31 MAIN SHAFT THIRD GEAR | 52 COUNTER SHAFT REAR BEARING |
| 11 MAIN SHAFT OIL SEAL | 32 THIRD GEAR BEARING | 53 BEARING PLATE |
| 12 REAR BEARING CIRCLIP | 33 HIGH SPEED SLEEVE | 54 CENTER BEARING BUSHING |
| 13 FIFTH GEAR BEARING | 34 INPUT SHAFT BEARING | 55 TRANSMISSION COUNTER SHAFT |
| 14 HIGH SPEED AND REVERSE HUB CIRCLIP | 35 BEARING CIRCLIP | 56 COUNTER SHAFT FRONT BEARING |
| 15 HIGH SPEED SPRING | 36 INPUT SHAFT OIL SEAL | 57 FRONT BEARING CIRCLIP |
| 16 REVERSE HUB | 37 BEARING C-RING | 58 FRICTION GEAR |
| 17 MAIN SHAFT REVERSE GEAR BEARING | 38 INPUT SHAFT | 59 FRICTION GEAR RETAINER |
| 18 BEARING C-RING | 39 NEEDLE BEARING | 60 FRICTION GEAR SPRING |
| 19 LOW SPEED RING | 40 HIGH SPEED HUB | 61 PIN |
| 20 LOW SPEED SLEEVE | 41 BOLT | 62 C-CLIP |
| 21 SYNCHRONIZER KEY | 42 WASHER | |

MC1361-7B-JT-RS

Figure 3 Manual Transmission Gears